

MATERIAL SAFETY DATA SHEET

SP-602COVersion Number 1.0
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Print Date 11/3/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395

Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : SP-602CO

Product code : EM09753023

Chemical Name : Mixture

CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

There are no known hazardous ingredients in this product.

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Ingestion, Eyes, Skin contact**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.

Ingestion : May be harmful if swallowed.

Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.

Skin : Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation.

Chronic exposure : Refer to Section 11 for Toxicological Information.**Medical Conditions Aggravated by Exposure:** : Individuals with chronic respiratory disorders (i.e. asthma, chronic bronchitis, etc.) may be adversely affected by any airborne contaminant.

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4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point : Not applicable
- Flammable Limits
Upper explosion limit : Not applicable
Lower explosion limit : Not applicable
- Autoignition temperature : Not relevant
- Suitable extinguishing media : Carbon dioxide blanket, Water spray, dry powder, foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : None

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption

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and contamination. Keep in a dry, cool place. Avoid direct heat, sunlight, UV, or ionizing radiation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : Under normal handling conditions a respirator is not required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. E-Beam or UV curable products may give off trace amounts of free radicals. Under normal use, these free radicals have low volatility and are consumed within the reaction. Unreacted free radicals would typically be found at undetectably low levels. Nonetheless, user should take necessary precautions such as providing adequate ventilation to protect employees from exposure.

Exposure limit(s)

There are no known hazardous ingredients in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

- | | | | |
|---------------------|------------------|------------------|-------------------|
| Form | : Solid | Evaporation rate | : Not applicable. |
| Appearance | : Pellets | Specific Gravity | : Not determined |
| Color | : NO PIGMENT | Bulk density | : Not established |
| Odor | : characteristic | Vapor pressure | : Not applicable |
| Melting point/range | : Not determined | Vapor density | : Not applicable |
| Boiling Point: | : Not applicable | pH | : Not applicable |
| Water solubility | : Insoluble | | |

10. STABILITY AND REACTIVITY

- Stability : Stable.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
- Incompatible Materials : strong acids oxidizing agents reducing agents

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Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous ingredients in this product.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the matrix of the polymer.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the matrix of the polymer.

Additional advice : Not applicable

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground) : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Product is non-hazardous

TSCA Status : All components of this product are listed on the TSCA inventory or are

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exempt.

California Proposition : WARNING! This product contains a chemical known in the State of
65 California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Chemical Name	CAS-No.	RQ for component
Vinyl acetate	108-05-4	5,000 lbs

Canadian Regulations:

WHMIS Classification : Not controlled.

DSL : Listed.

National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.