



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

MASTERMIX ANTIMONY OXIDE 2378 PASTE

Version Number 1.0
Revision Date 08/19/2004

Page 1 of 7
Print Date 11/15/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : Product Stewardship (770) 590-3500 x.3563
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : MASTERMIX ANTIMONY OXIDE 2378 PASTE
Product code : FO20009388
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Arsenic	7440-38-2	0.1 - 1
Lead	7439-92-1	0.1 - 1
Antimony trioxide	1309-64-4	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion : May be harmful if swallowed.
Eyes : May cause eye/skin irritation.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****MASTERMIX ANTIMONY OXIDE 2378 PASTE**Version Number 1.0
Revision Date 08/19/2004Page 2 of 7
Print Date 11/15/2011**Medical Conditions** : None known.
Aggravated by Exposure:**4. FIRST AID MEASURES**

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available

Flammable Limits
Upper explosion limit : No data available
Lower explosion limit : No data available

Autoignition temperature : Not applicable

Suitable extinguishing media : Carbon dioxide blanket, water spray, dry powder, foam.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Heat only in areas with appropriate exhaust ventilation. Prolonged

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

MASTERMIX ANTIMONY OXIDE 2378 PASTE

Version Number 1.0
Revision Date 08/19/2004

Page 3 of 7
Print Date 11/15/2011

heating may result in product degradation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
Arsenic	0.01 mg/m3	Time Weighted Average (TWA):	as As	OSHA
	0.01 mg/m3	Time Weighted Average (TWA):	as As	ACGIH
Lead	0.05 mg/m3	Time Weighted Average (TWA):	Total dust. as Pb	ACGIH
	0.05 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: liquid	Evaporation rate	: Not established
Appearance	: liquid, Viscous liquid dispersion	Specific Gravity:	: Not determined
Color	: NO PIGMENT	Bulk density	: Not applicable
Odor	: Very faint	Vapor pressure	: Not determined
Melting point/range	: Not applicable	Vapour density	: Heavier than air.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

MASTERMIX ANTIMONY OXIDE 2378 PASTE

Version Number 1.0
Revision Date 08/19/2004

Page 5 of 7
Print Date 11/15/2011

7439-92-1	Lead	no	2B	no
1309-64-4	Antimony trioxide	no	2B	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Arsenic 7440-38-2 Trivalent compounds are corrosive to skin. Acute effects are due to severe inflammation of mucous membrane while chronic effects include peripheral neuritis, perforation for the nasal septum and mild tracheobronchitis.

Additional Health Hazard Information:

Lead 7439-92-1 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.
- Bioaccumulation Potential : No data available
- Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

- Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****MASTERMIX ANTIMONY OXIDE 2378 PASTE**Version Number 1.0
Revision Date 08/19/2004Page 6 of 7
Print Date 11/15/2011

U.S. DOT Classification : Refer to specific regulation.
ICAO/IATA (air) : Refer to specific regulation.
IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Arsenic	7440-38-2	0.3334	001 lbs	300 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
ANTIMONY COMPOUNDS	1309-64-4	79.93
ARSENIC	7440-38-2	0.33
LEAD	7439-92-1	0.16

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
---------------	---------	----------	----------

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****MASTERMIX ANTIMONY OXIDE 2378 PASTE**Version Number 1.0
Revision Date 08/19/2004Page 7 of 7
Print Date 11/15/2011

Chemical Name	CAS-No.	Weight %	NPRI ID#
1-Methyl-2-pyrrolidone	872-50-4	0.14	164
Antimony trioxide	1309-64-4	79.93	17
Arsenic	7440-38-2	0.33	244
Lead	7439-92-1	0.16	246

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1309-64-4
7440-38-2
7439-92-1

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined
China IECS : Not determined
Europe EINECS : Listed
Japan ENCS : Not determined
Korea KECI : Not determined
Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.